



Features

Easy touch screen operation of Monitor Control System.

By using an interpress robot with a destacker ,feeder, an efficient assembly line for making metal sheets for automobile can be formed.

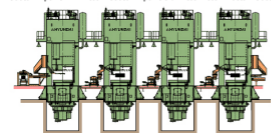
Specialized and automated assembly lines are possible.

Each press machine performs one processing task.

Multiple presses forms a great assembly line.

Tandem Press Lines

1500ton 4-point Link Press + 800ton 4-point Crankless Press ×2 sets + 500ton 4-point Crankless Press



Specifications (Single Action Mechanical Straight Side Type)

Tandem Press with 2-point Crankless

Model	Standard Specification									
	Capacity (ton)	Capacity limit (mm)	Slide stroke(mm)	Die height(mm)	Slide adjust (mm)	Bolster & Slide area(mm)	No. of stroke(spm)	Clutch & Brake(type)	Die cushion	
									Type	Capacity(ton)
SACL2-400	400	13	600	vari-able	600	2800x1600	Max. 25	dry or wet	pneu-matic	80
SACL2-500	500		600			2800x1600				100
SACL2-600	600		600			2800x1600				120
SACL2-800	800		600			2800x1600				150

Tandem Press with 4-point Crankless

Model	Standard Specification									
	Capacity (ton)	Capacity limit (mm)	Slide stroke(mm)	Die height(mm)	Slide adjust (mm)	Bolster & Slide area(mm)	No. of stroke(spm)	Clutch & Brake(type)	Die cushion	
									Type	Capacity(ton)
SACL4-400	400	13	700	vari-able	600	2800x2150	Max. 25	dry or wet	Vari-able	80
SACL4-500	500		700			2800x2150				100
SACL4-600	600		700			2800x2150				120
SACL4-800	800		800			4000x2300				150
SACL4-1000	1000		800			4000x2300				200
SACL4-1200	1000		800			4000x2300				250
SACL4-1500	1500		900			4000x2300				300
SACL4-2000	2000		900			5000x2500				350
SACL4-2300	2300		900			5000x2500				400

2-point Link Motion Press

Model	Standard Specification									
	Capacity (ton)	Capacity limit (mm)	Slide stroke(mm)	Die height(mm)	Slide adjust (mm)	Bolster & Slide area(mm)	No. of stroke(spm)	Clutch & Brake(type)	Die cushion	
									Type	Capacity(ton)
SALK2-400	400	13	700	vari-able	600	2800x1600	Max. 25	dry or wet	Vari-able	80
SALK2-600	600		700			2800x1600				120
SALK2-800	800		700			3000x1800				150

4-point Link Motion Press

Model	Standard Specification									
	Capacity (ton)	Capacity limit (mm)	Slide stroke(mm)	Die height(mm)	Slide adjust (mm)	Bolster & Slide area(mm)	No. of stroke(spm)	Clutch & Brake(type)	Die cushion	
									Type	Capacity(ton)
SALK4-800	800	13	800	vari-able	600	2800x1800	Max. 25	dry or wet	pneu-matic	150
SALK4-1000	1000		900			4000x2300				200
SALK4-1200	1200		900			4000x2300				250
SALK4-2000	2000		900			5000x2500				350
SALK4-2300	2300		900			5000x2500				400

Blanking Press with 4-point crankless

Model	Standard Specification									
	Capacity (ton)	Capacity limit (mm)	Slide stroke(mm)	Die height(mm)	Slide adjust (mm)	Bolster & Slide area(mm)	No. of stroke(spm)	Clutch & Brake(type)	Die cushion	
									Type	Capacity(ton)
BLCL4-400	400	6	200	vari-able	300	3700x2150	25-80 (conti-nuous)	dry or wet	none	none
BLCL4-500	500		200			4600x2500				
BLCL4-700	700		200			4600x2500				

* Note : Customers may change the capacity and bolster size of their press by request.

We supply both the Link Motion Press & Crankless Eccentric Press. We also produce Blanking Press with Coil Feeder Line, which perform warm-up operations for the Transfer Press and Tandem Press.



800ton 2-point Link Press



600ton 2-point Crankless Press